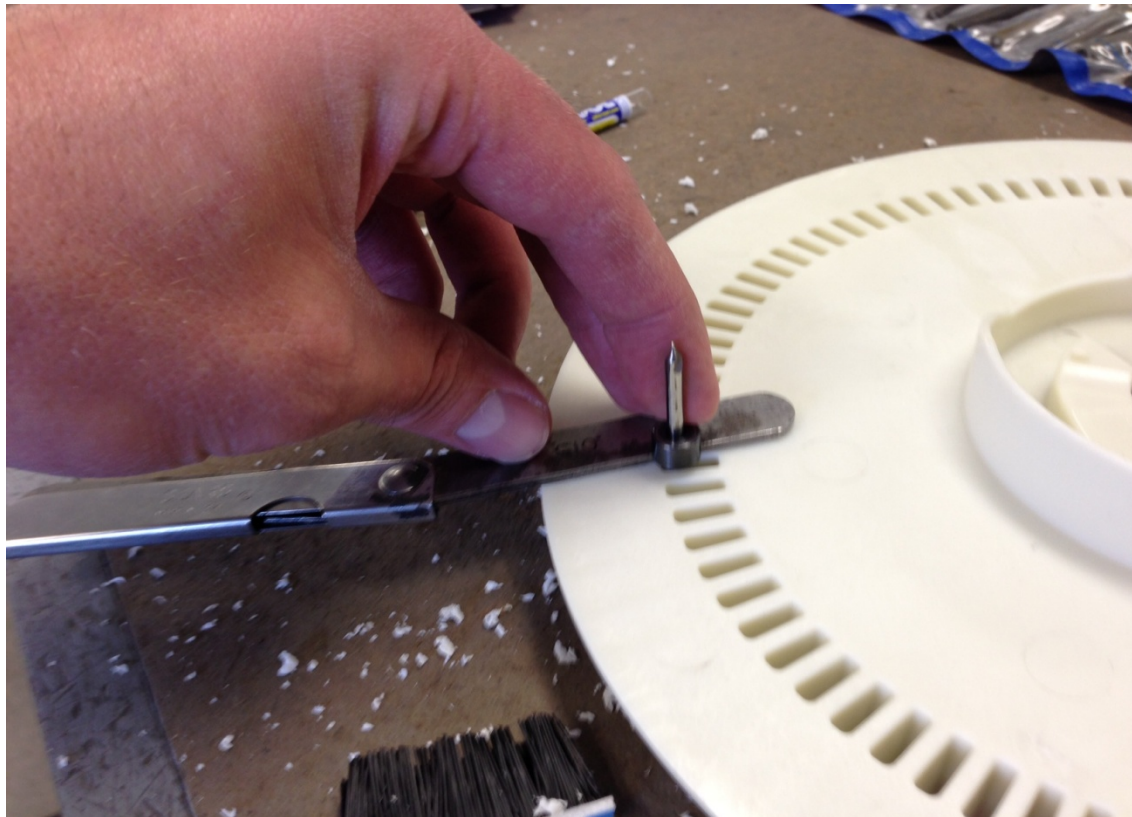


# Canola Disk Reaming Process

1. Set the set-screw collar on the reamer bit. Note that there are 3 different Reamer sizes. 0.040", 0.050" and 0.060".
  - a. This is done by placing the reamer into the pilot hole on the back of the disk and adding approximately 0.090". I did this by using shims to get to the additional 0.090".
  - b. Note that if you go too deep the holes will be oversized. Start less than 0.090" and sneak up on it until you have the hole at the desired size.



# Canola Disk Reaming Process

2. Ream out all 90 holes from the back side of the disk using the pilot hole inside each pocket.
3. When complete, blow out the shavings with an air gun.



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# Canola Disk Reaming Process

4. Take the reamer out of the drill and gently clean the burrs out each hole.
  - a. Do not do this too aggressively or you will open the holes wider than desired.



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